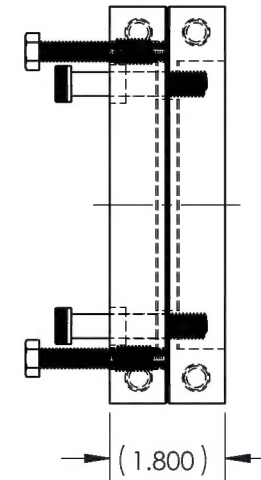
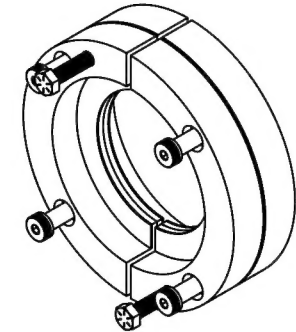
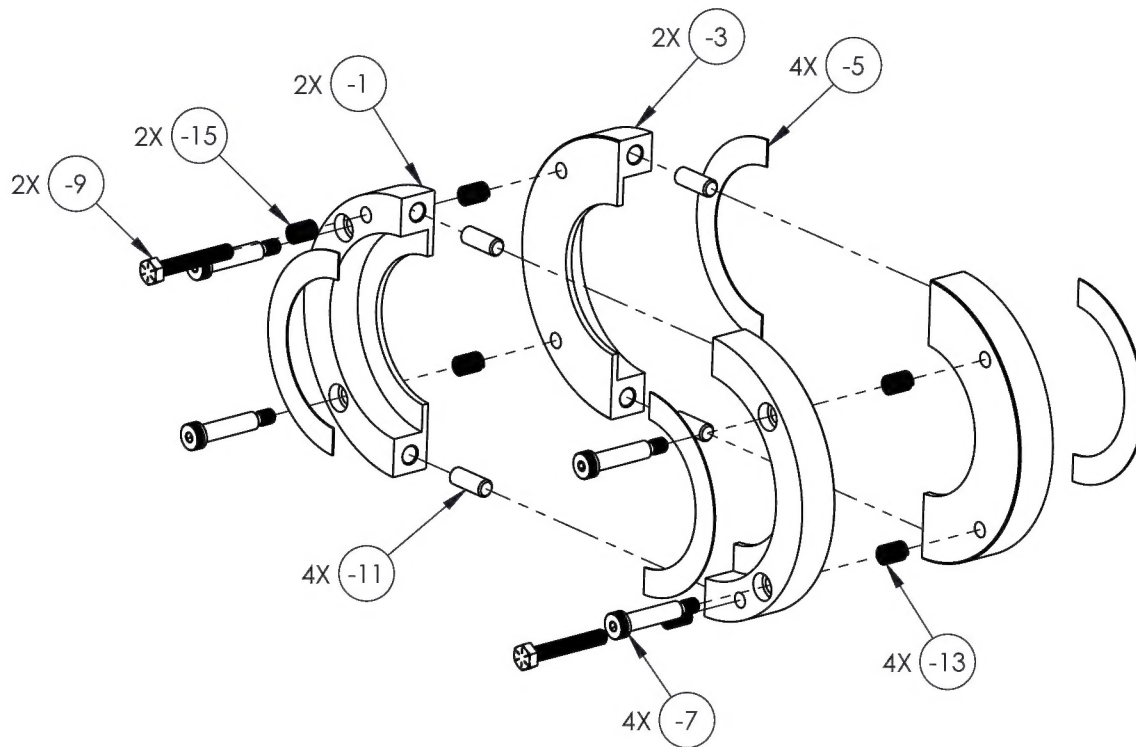


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	3/19/2015	RJC	JAG
2	15-0140	-1 ADDED ENGRAVE T/N, S/N, MADE IN USA NOTE. -3 ADDED ENGRAVE P/N NOTE.	6/10/2015	RJC	JAG

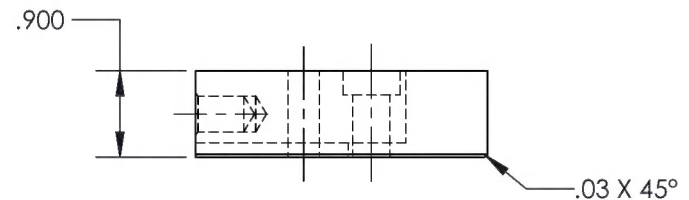
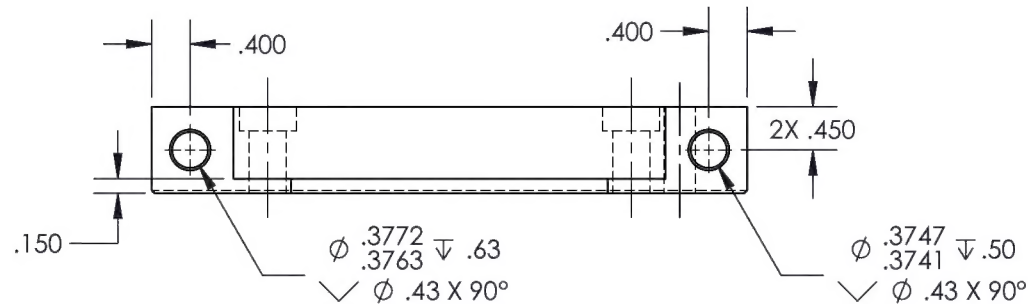
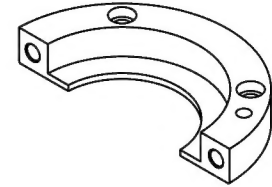
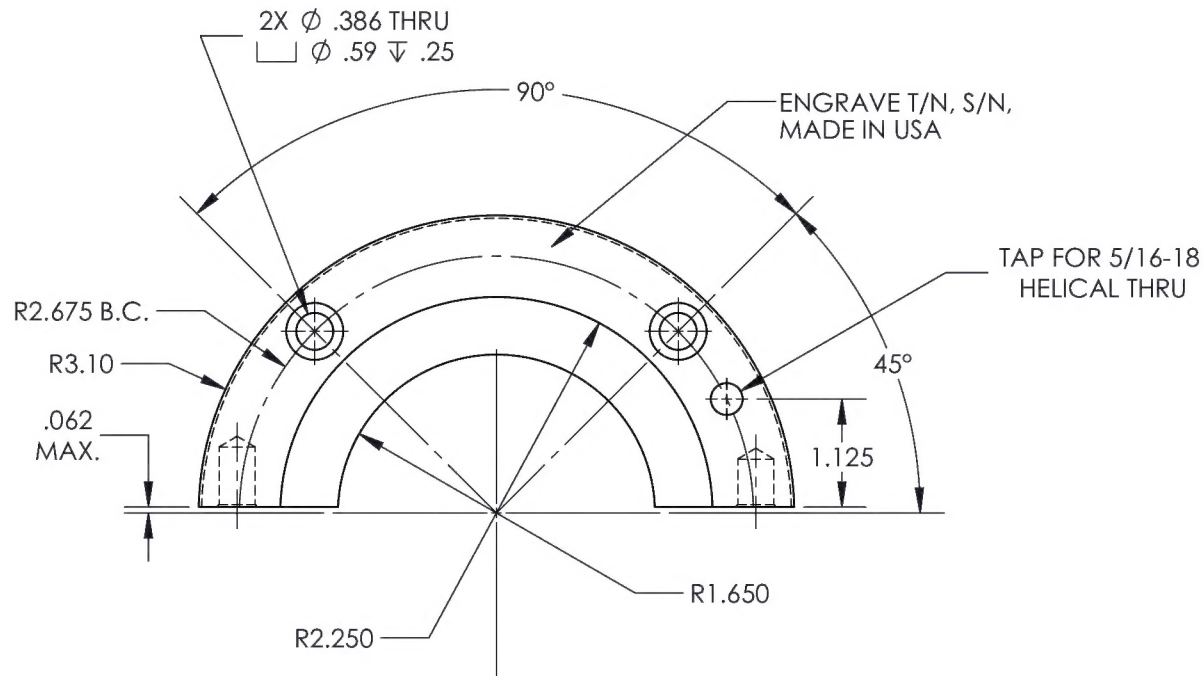


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	2	UPPER YOKE	6061 T6		2
			-3	2	LOWER YOKE	6061 T6		3
			-5	4	GASKET, ADHESIVE BACK	RUBBER	1/32 X Ø6 (MCMASTER-CARR #8969K63)	4
		B/O	-7	4	SHOULDER SCREW	STEEL	Ø3/8 X 1-1/2, 5/16-18 (MCMASTER-CARR #91259A628)	1
		B/O	-9	2	JACK SCREW	STEEL	5/16-18 X 2 (MCMASTER-CARR #92620A591)	1
		B/O	-11	4	DOWEL PIN	STEEL	Ø3/8 X 1 (MCMASTER-CARR #98381A624)	1
		B/O	-13	4	HELICAL INSERT	S.S.	5/16-18 (MCMASTER-CARR #91732A213)	1
		B/O	-15	2	HELICAL INSERT	S.S.	5/16-18 (MCMASTER-CARR #91732A740)	1

DART AEROSPACE	
TITLE SERIES II COMPRESSOR ROTOR DISASSEMBLY TOOL	
DWG NO. RB6795596-M	REV 2
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	APPROVED <i>J Gilbert</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:3	DATE 3/17/2015
SHEET 1 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	15-0140	-1 ADDED ENGRAVE T/N, S/N, MADE IN USA NOTE.	6/10/2015	RJC
				APPROVED
				JAG

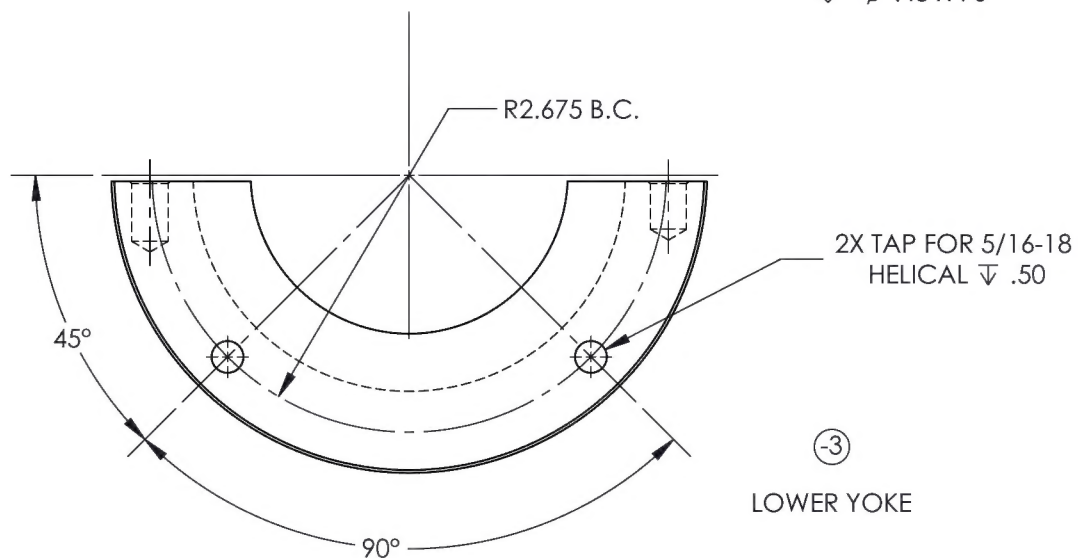
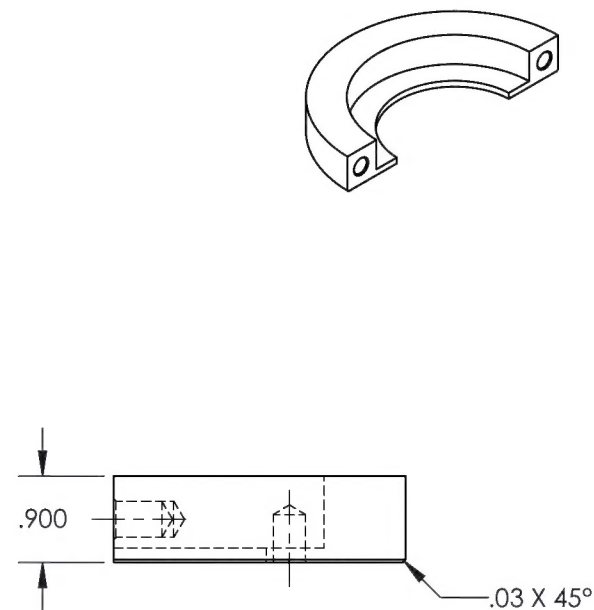



(-1)

UPPER YOKE

DART AEROSPACE	
TITLE SERIES II COMPRESSOR ROTOR DISASSEMBLY TOOL	
DWG NO. RB6795596-M-1	REV 2
MAT'L 6061 T6	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 3/17/2015
SHEET 2 OF 4	

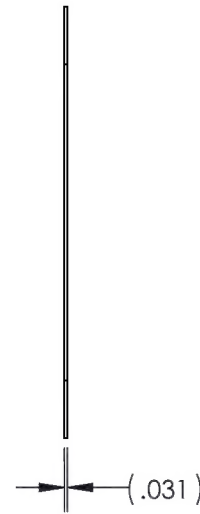
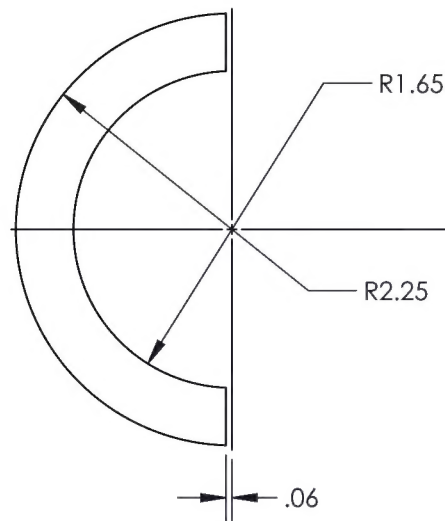
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0140	-3 ADDED ENGRAVE P/N NOTE.	6/10/2015	RJC	JAG



			
TITLE SERIES II COMPRESSOR ROTOR DISASSEMBLY TOOL			
DWG NO. RB6795596-M-3			REV 2
MAT'L 6061 T6		DRAWN BY: CLOUGH <i>J Gilbert</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED	
.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1		HEAT TREAT FINISH CLEAR ANODIZE	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL	
SCALE 1:2	DATE 3/17/2015	SHEET 3 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-5)
GASKET, ADHESIVE BACK

DART AEROSPACE	
TITLE SERIES II COMPRESSOR ROTOR DISASSEMBLY TOOL	
DWG NO. RB6795596-M-5	REV 2
MAT'L RUBBER	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	DATE 3/17/2015
SHEET 4 OF 4	